We claim:

1. A method of making a paperboard container, said method comprising:

moving a blank in a first direction;

moving said blank in a second direction, wherein said second direction is transverse to said first direction;

applying a first quantity of adhesive to a first area on said blank while said blank is moving in said first direction;

after applying said first adhesive, folding said blank about at least one line; and

applying a second quantity of adhesive to said blank after said folding said blank and before said moving said blank in the second direction.

2. The method of claim 1 and further comprising:

folding said blank about at least one second line while said blank is moving in said second direction.

3. The method of claim 1 wherein:

said second quantity of adhesive applied to said second area is a hot melt glue.

4. The method of claim 1 and further comprising:

providing a cover;

providing an adhesive spanning opening in said cover; and

moving said blank under said cover and said adhesive applied to said second area through said adhesive spanning opening.

5. The method of claim 4 wherein:

said moving said blank under said cover and said adhesive applied to said second area through said adhesive spanning opening occurs while said blank is moving in said first direction.

6. The method of claim 1 wherein said first direction is perpendicular to said second direction.

7. A method of applying adhesive to a blank comprising:

moving said blank in a first direction;

moving said blank in a second direction,

wherein said second direction is transverse to said first direction;

stopping said blank from moving in said first direction; and

applying adhesive to said blank after said moving said blank in said first direction and before said moving said blank in said second direction.

8. The method of claim 7 wherein:

movement of said blank is monitored by a controller.

9. The method of claim 8 and further comprising:

providing an adhesive dispenser; and

actuating said adhesive dispenser with said controller.

10. The method of claim 7 wherein:
said adhesive is a hot melt adhesive.

11. The method of claim 10 wherein:
said hot melt adhesive is a rubber based compound.

12. The method of claim 7 wherein said first direction is perpendicular to said second direction.

13. The method of claim 7 wherein said applying adhesive to said blank comprises applying said adhesive with an adhesive dispensing gun.

14. A method of making a container, said method comprising:
providing an adhesive dispenser;
moving a blank in a first direction;
moving said blank in second direction which is transverse to said first direction;
applying a first quantity of adhesive to said blank with said adhesive dispenser while said blank is moving in said first direction;
applying a second quantity of adhesive to said blank with said adhesive dispenser while said blank is moving in said second direction.

15. The method of claim 14 and further comprising:

providing a transfer system;

wherein said adhesive dispenser is located on said transfer system.

16. The method of claim 14 wherein said first direction is perpendicular to second direction.

17. The method of claim 14 wherein said applying a first quantity of adhesive comprises applying said first quantity of adhesive along a first line that is parallel to said first direction.

18. The method of claim 17 wherein said applying a second quantity of adhesive comprises applying said second quantity of adhesive along a second line that is parallel to said second direction.

19. The method of claim 14 wherein said adhesive dispenser comprises an adhesive gun.

20. A ninety-degree adhesive application machine comprising:

a first section extending in a first direction;

a transfer assembly attached to said first section;

a second section attached to said transfer assembly, said second section extending in a second direction which is transverse to said first direction; and

at least one adhesive applicator attached to said transfer assembly.

21. The machine of claim 20 wherein said first direction is perpendicular to said second direction.

22. The machine of claim 20 wherein said at least one adhesive applicator comprises at least one extrusion adhesive gun.

23. The machine of claim 22 wherein said at least one extrusion adhesive gun comprises at least one hot melt adhesive gun.

24. The machine of claim 20 wherein said transfer assembly further comprises:

at least one transition cover;

wherein said transition cover comprises at least one adhesive spanning opening.

25. The machine of claim 20 and further comprising:

a controller operatively connected to said adhesive applicator.

26. A bottle carrier comprising:

a first half;

a second half;

wherein said first half is foldingly attached to said second half about a spine fold line; and

at least one extruded adhesive strip adhering said first half to said second half on an adhesive line, wherein said adhesive line is transverse to said spine fold line.

27. The bottle carrier of claim 26 wherein said adhesive line is perpendicular to said spine fold line.

28. The bottle carrier of claim 26 wherein:

said bottle carrier comprises a first side and an opposing second side; and

wherein said first side is a laminate film.

29. The bottle carrier of claim 26 wherein:

said first half of said blank comprises a first portion and a second portion; and

said first portion is attached to said second portion by said extruded adhesive strip.

30. The bottle carrier of claim 26 wherein:

said extruded adhesive strip comprises a hot melt glue.